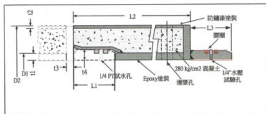




鋼製推進管尺寸及許可差：

WSP 尺 寸 標 準



鋼製推進管，內層鋼管及外層鋼管尺度及許可差如下表之規定

| 公稱<br>直徑 | 管厚(mm) |      |      |      | 外徑(mm) |      | 各部尺寸(mm) |                   |
|----------|--------|------|------|------|--------|------|----------|-------------------|
|          | t1     | t2   | t3   | t4   | D1     | D2   | L1,L3    | L2                |
| 1000     | 9.0    | 6.0  | 16.0 | 20.1 | 1016.0 | 1220 | 150      | 2000<br>至<br>6000 |
| 1100     | 10.0   | 6.0  | 16.0 | 21.1 | 1117.6 | 1320 | 150      |                   |
| 1200     | 11.0   | 6.0  | 16.0 | 22.1 | 1219.2 | 1420 | 150      |                   |
| 1350     | 12.0   | 6.0  | 16.0 | 23.1 | 1371.6 | 1574 | 150      |                   |
| 1500     | 14.0   | 6.0  | 16.0 | 25.1 | 1524.0 | 1780 | 150      |                   |
| 1750     | 15.0   | 6.0  | 16.0 | 26.1 | 1778.0 | 2040 | 150      |                   |
| 2000     | 18.0   | 9.0  | 16.0 | 29.1 | 2032.0 | 2240 | 150      |                   |
| 2200     | 20.0   | 9.0  | 16.0 | 31.1 | 2235.2 | 2440 | 150      |                   |
| 2400     | 22.0   | 9.0  | 16.0 | 33.1 | 2438.4 | 2644 | 150      |                   |
| 2600     | 24.0   | 9.0  | 16.0 | 35.1 | 2641.6 | 2850 | 150      |                   |
| 2800     | 26.0   | 12.0 | 16.0 | 37.1 | 2844.8 | 3050 | 150      |                   |
| 3000     | 29.0   | 12.0 | 16.0 | 40.1 | 3048.0 | 3254 | 150      |                   |
| 3200     | 31.0   | 12.0 | 16.0 | 42.1 | 3251.2 | 3460 | 150      |                   |
| 3400     | 33.0   | 12.0 | 16.0 | 44.1 | 3454.4 | 3660 | 150      |                   |
| 3600     | 35.0   | 12.0 | 16.0 | 46.1 | 3657.6 | 3870 | 150      |                   |
| 3800     | 37.0   | 12.0 | 16.0 | 48.1 | 3860.8 | 4070 | 150      |                   |
| 4000     | 40.0   | 12.0 | 16.0 | 51.1 | 4064.0 | 4280 | 150      |                   |